



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Uprint

003988

SWA10A-8
Job Sheet 175014



Part No: SWA10A-8

Job Qty: 1 ea

Part Name: Electric Swivel 10,000 lb Safe Work Load (4,536 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 5/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG SWA10A Rev3 IPP Rev A 17.12.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/14/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		5/14/18	0.00	2.00	Small Fab-6		AP
120	QC	1 pcs		5/14/18	0.00	0.00	QC5		DAS 21 JUN 21 2018
125	DC	1 pcs		5/14/18	0.00	0.00	DC		21 JUN 21 2018
130	Packaging	1 pcs		5/14/18	0.00	0.00	Packaging3		9-89 DAS 21 JUN 22 2018
140	QC21-FG	1 Ea		5/14/18	0.00	0.00	QC21		21 JUN 22 2018

Part Op 110 - Assemble as per DWG. Sheet 1 ***All assembly to be done in accordance with SWA swivel manual*** Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. Laser engrave dart logo

120 -

125 - Photocopy blue file OM & OOPM-SWA10A Rev2

130 - Bag and tag

GREASE AEROSHELL NO. 7 (M138724) LOCTITE 242 (M138762) SILICONE GE (M138883)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037669
188-FSCS-1032-5/8	Screw	4 Ea (4 ea)	110-Small Fab	5066767
30806	8 Wire	6 ft (6 ea)	110-Small Fab	5051629
600.1319	Up Decal	1 Ea (1 ea)	110-Small Fab	5029485
990 SWAGA-900EP	Rotary Connector	1 pcs (1 ea)	110-Small Fab	5029580
C10-28	Swivel Bushing, C10/SWA10	1 Ea (1 ea)	110-Small Fab	5032765
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	110-Small Fab	50340
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	110-Small Fab	
SWA10A-110	Lower End	1 Ea (1 ea)	110-Small Fab	5046172
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	110-Small Fab	5060879
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab	5057597
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab	5047196
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab	5047197
SWA10A-1800	Cover	1 Ea (1 ea)	110-Small Fab	5031915
SWA10A-210	Upper End Swivel	1 Ea (1 ea)	110-Small Fab	5061018
SWA10A-300	Bearing Housing	1 Ea (1 ea)	110-Small Fab	5034295
SWA10A-400	Thrust Washer	1 Ea (1 ea)	110-Small Fab	5049940
SWA10A-500	Semi-Rings	2 Ea (2 ea)	110-Small Fab	5060691
SWA10A-600	Collar	1 Ea (1 ea)	110-Small Fab	5034519
SWA10A-700A	Wire Clamp	2 Ea (2 ea)	110-Small Fab	5047590
SWA6A-1900	Female Spade Terminal - 1/4"	12 Ea (12 ea)	110-Small Fab	5054299

~~S082806~~
S066786

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-3/8	1	93	0
110-Small Fab	188-FSCS-1032-5/8	4	245	0
	30806	6	31	0
	600.1319	1	235	0
	830	1	0	0
	C10-28	1	4	0
	EL-PLUG-F	1	31	0
	EL-PLUG-M	1	54	0
	SWA10A-110	1	2	0
	SWA10A-1100	1	9	0
	SWA10A-1200	1	30	0
	SWA10A-1300	1	29	0
	SWA10A-1400	1	29	0
	SWA10A-1800	1	3	0
	SWA10A-210	1	1	0
	SWA10A-300	1	4	0
	SWA10A-400	1	7	0
	SWA10A-500	2	40	0
	SWA10A-600		6	0
	SWA10A-700A		32	0
			238	0
			140	0

DART
AEROSPACE

Container No: S082806

Part: SWA10A-8

Job No: 175014

Serial No/Batch: S082806

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/20/18

Plex 5/16/18 1:43 PM Dart.lajeunesse.marie

S066786.

Work Order 175014

Customer _____

Number of Wires 8Date 2018/06/20Serial Number SD82806

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	10,000	Check for Conductivity against all wires.	PASS
1	10,000	Check all wires for grounding against swivel body.	PASS
1	5,000	Check for Conductivity against all wires.	PASS
1	5,000	Check all wires for grounding against swivel body.	PASS
1	2,500	Check for Conductivity against all wires.	PASS
1	2,500	Check all wires for grounding against swivel body.	PASS
1	0	Check for Conductivity against all wires.	PASS
1	0	Check all wires for grounding against swivel body.	PASS

Test Conducted By: ALAIN PATRY

Technician

Signature: _____

Sylvie Boucher
QC 5 Small FAB / QA